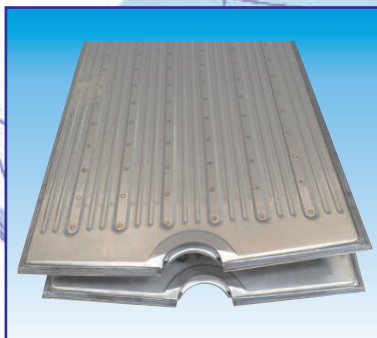


SPOT WELDING MACHINES



KEJEARC
A LIFE TIME WELD

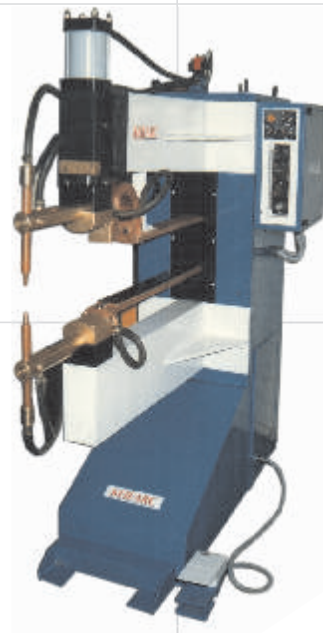
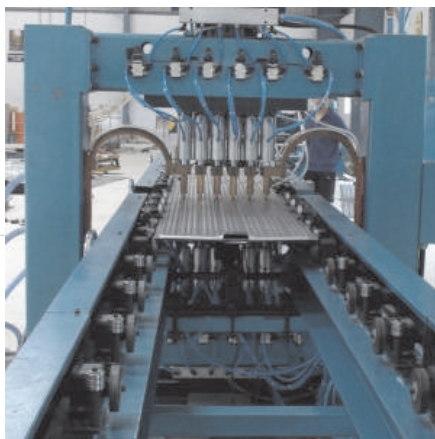
KEJE ELECTRIC COMPANY

A-121, 'H' Block, M.I.D.C., Pimpri, Pune - 411 018.

Tel.: +91-20-27472562 / 27474905, Fax: +91-20-27470281

E-mail: keje@satyam.net.in URL : www.kejeelectric.com

Leaders in Joining Technology...



Special features:-

- Robust 'C' Steel Frame structure
- Sturdy hardened and ground ram
- Weld sequence control with squeeze weld hold off timings
- Precision with thyristor control
- Controlled movement of upper electrode eliminating hammer

Advantages:-

- Assured nugget on every weld
- High productivity @180 spots /min
- Dent less spot welds
- Material like G.I., S.S., Titanium are easily weldable
- Economical compared to Arc welding Processes

TECHNICAL DATA

MODEL		KJS-30	KJS-50	KJS-75	KJS-100	KJS-150	KJS-200
Nominal Capacity	KVA	30	50	75	100	150	200
Nominal Primary Voltage 1 Phase	V	415	415	415	415	415	415
Nominal Primary Current	I	70	120	180	240	360	480
Nominal Main Frequency	Hz	50	50	50	50	50	50
Supply Cable Size (Aluminium 2 1/2 Core)	mm	30	50	80	100	120	140
Platen Size	mm	100x100	150x150	150x150	200x200	200x200	200x200
Standard Stroke	mm	75	75	75	100	100	100
Minimum-Maximum force	Kgf	160-480	160-480	360-1080	360-1080	360-1080	640-1920
Air Supply maximum base pressure	Kg/cm ²	5.5	5.5	5.5	5.5	5.5	5.5
Water supply maximum Pressure	Kg/cm ²	2.5	2.5	2.5	3.5	3.5	3.5
Water consumption	LPM	20	30	30	40	50	60

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